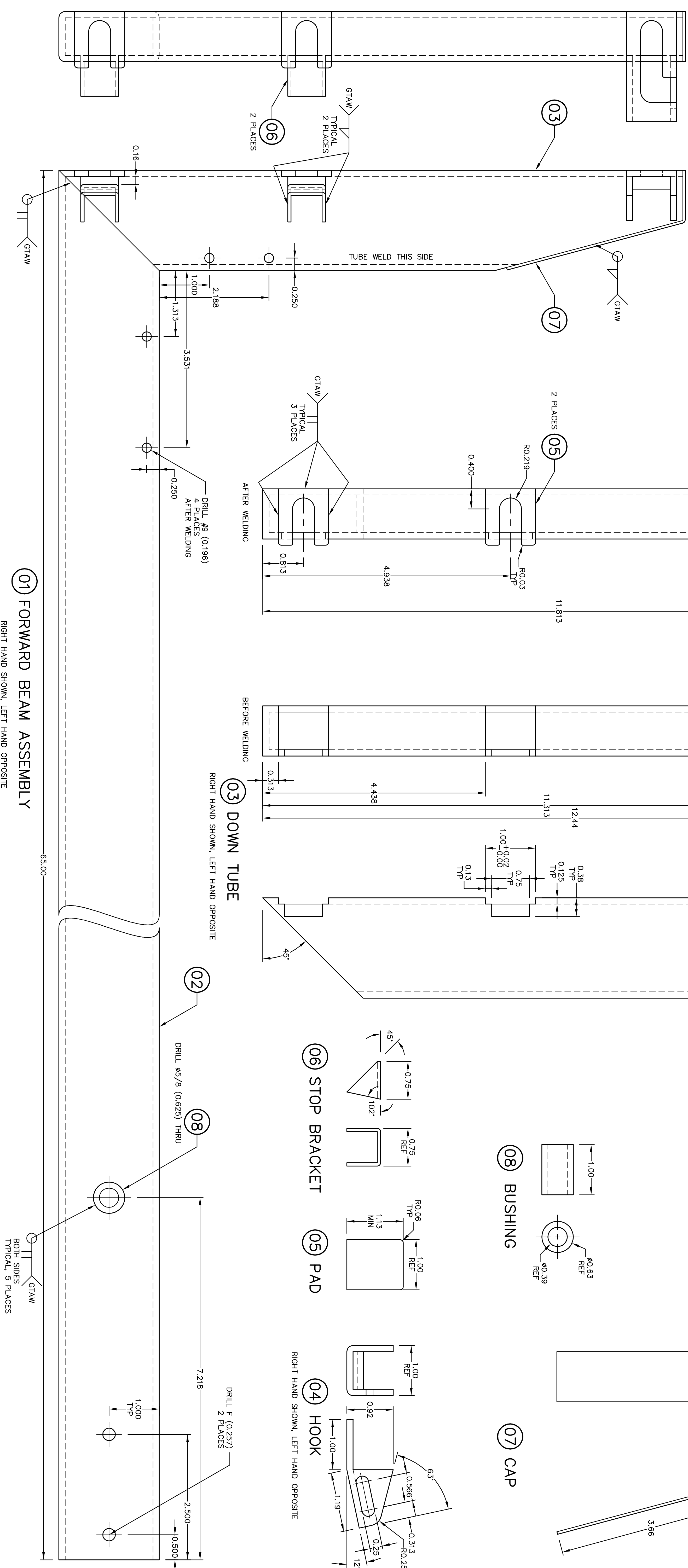
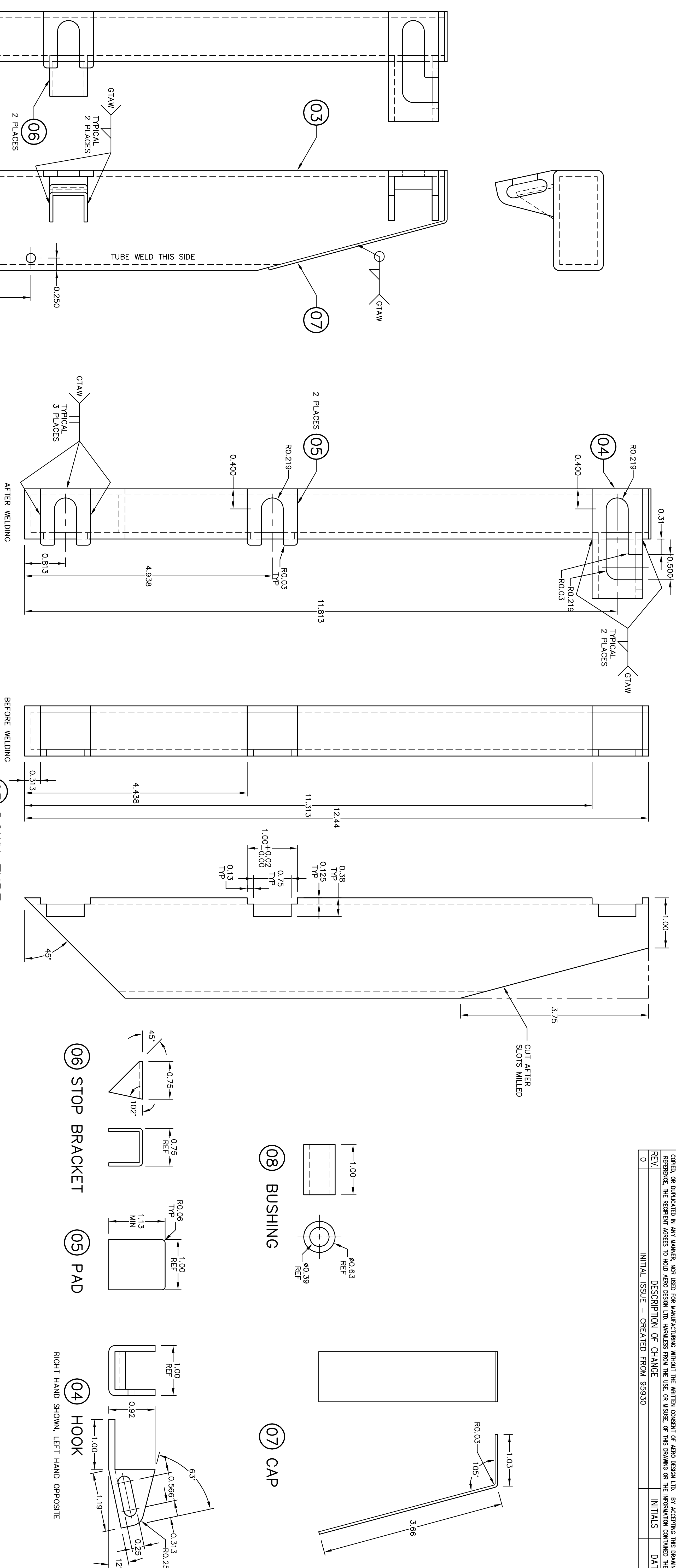
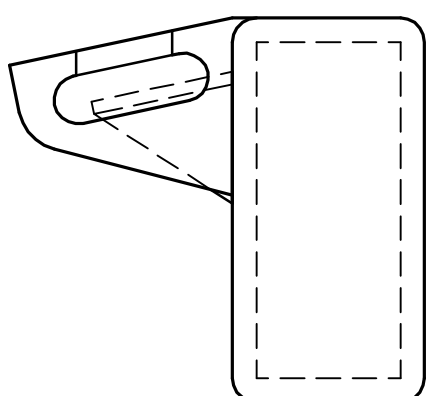


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE – CREATED FROM 95930		



1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. THOROUGHLY DECREASE AND POWDER COAT ALL STEEL PARTS AFTER WELDING. ALTERNATE: THOROUGHLY DECREASE, EPOXY PRIME AND POLYURETHANE PAINT ALL STEEL PARTS.

APPROVALS										DATE	
DRAWN: JEFF CLARKE										30 JAN 2014	
CHECKED: JASON REKVE											
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES											
X.XXX ±0.010										±1°*	
X.XX ±0.03											
X.X ±0.1											
SCALE 1 : 1											
DWG. SIZE										A1	
DWG. NO.										95932	
REV.										0	

BELL 429 - S/N 57081 & SUB. QUICK RELEASE CARGO BASKET FORWARD BEAM FABRICATION											
POWELL RIVER BC, CANADA, V8A 0C3 TEL. 604.483.2276 www.aerodesign.ca											

AERO DESIGN LTD.											
9888A MALASPINA ROAD											

PART NO.											
ITEM											
DESCRIPTION											
MATERIAL											
MATERIAL SPEC											
STOCK SIZE											

LIST OF MATERIALS											
316 STAINLESS STEEL											
ASTM A269											
0.625 X 0.120 RND TUBE											
304 STAINLESS STEEL											
AMS 5513											
0.050 SHEET											
304 STAINLESS STEEL											
ASTM A554											
0.75 X 0.035 SQR. TUBE											
304 STAINLESS STEEL											
ASTM A479											
1 X 0.125 BAR											
304 STAINLESS STEEL											
ASTM A554											
1 X 2 X 0.125 TUBE											
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